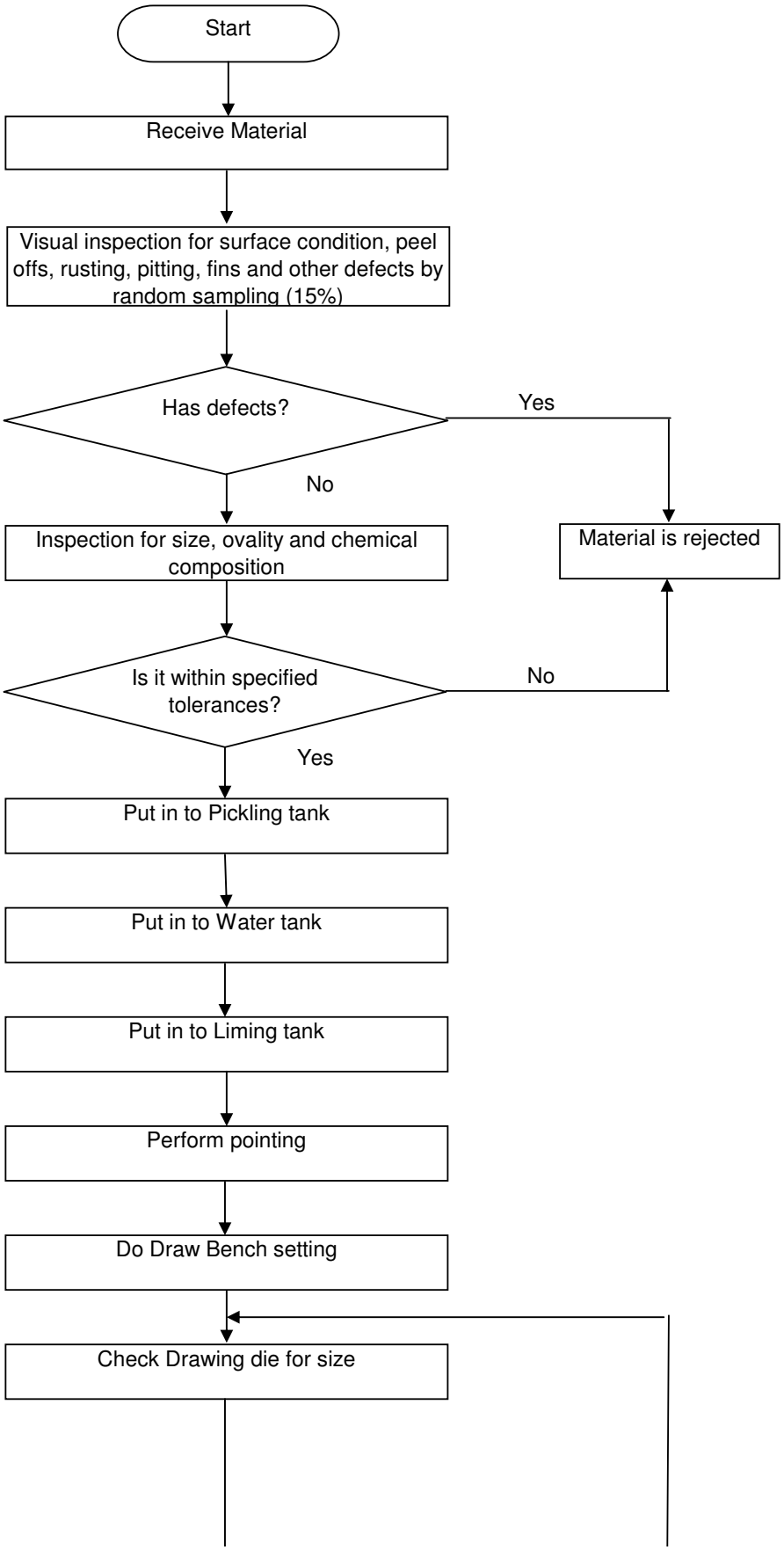
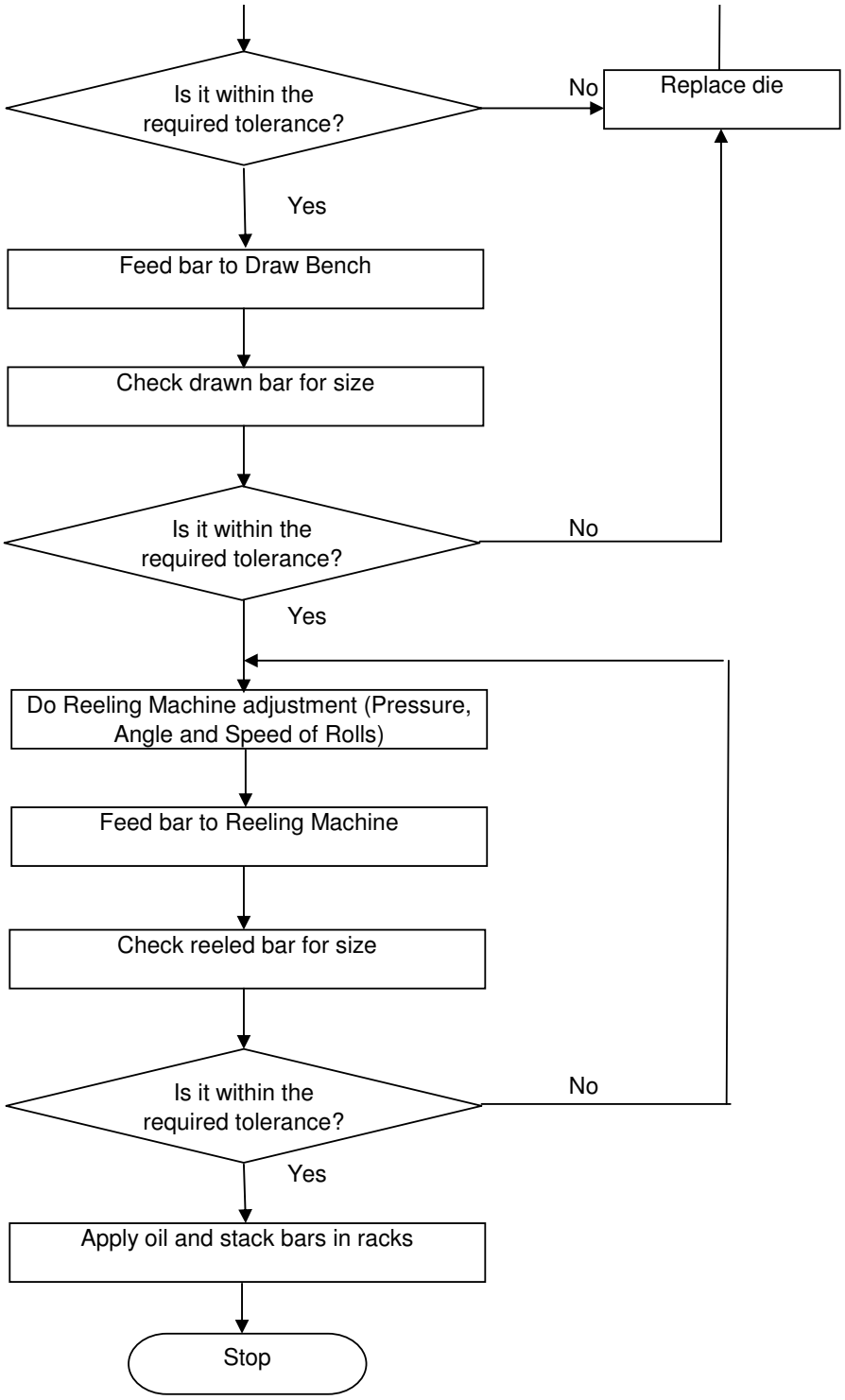
Exhibit 1
Production Flow




Is it within the required tolerance?
No
Replace die
Yes
Feed bar to Draw Bench
Check drawn bar for size
Is it within the required tolerance?
No
Yes
Do Reeling Machine adjustment (Pressure, Angle and Speed of Rolls)
Feed bar to Reeling Machine
Check reeled bar for size
Is it within the required tolerance?
No
Yes
Apply oil and stack bars in racks
Stop